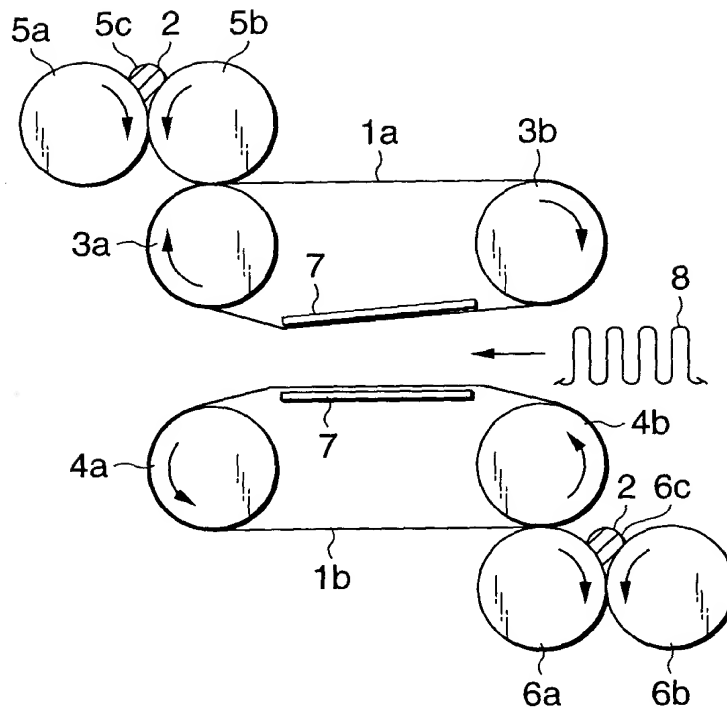


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FIG.1



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FIG.2

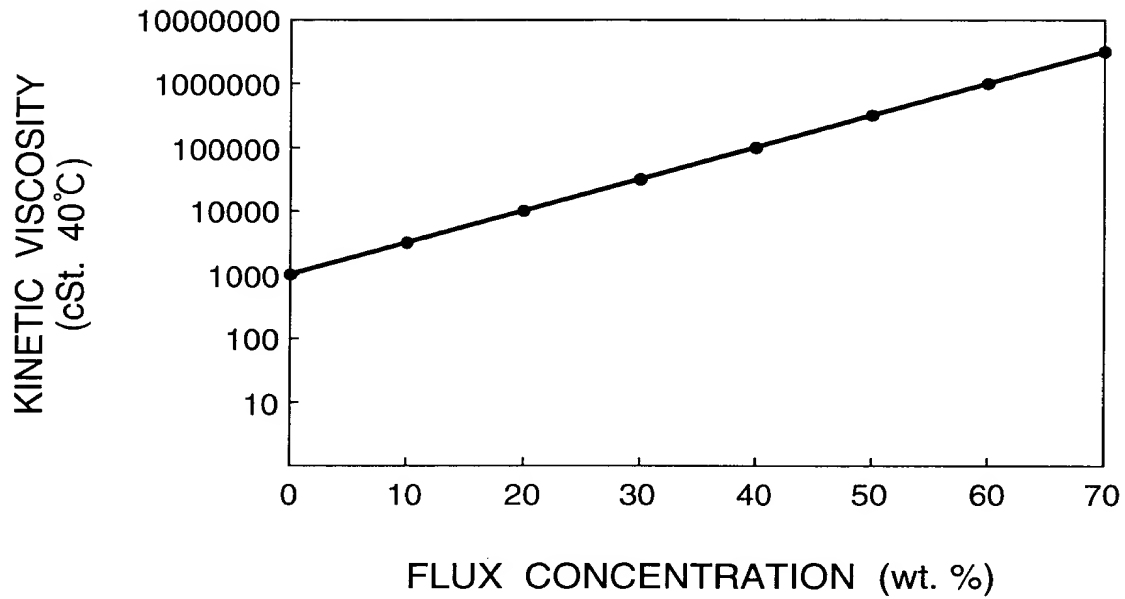
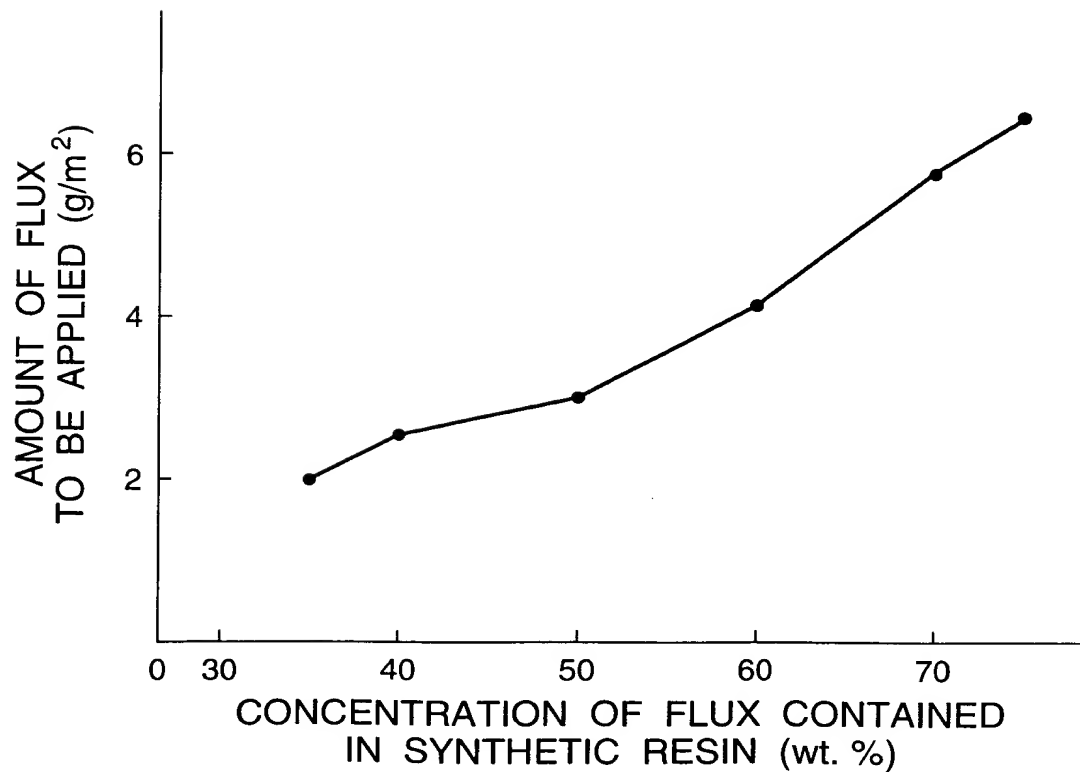


FIG.3



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FIG.4

	CONCENTRATION OF FLUX INCLUDED IN COATING MATERIAL (wt.%)	AMOUNT OF FLUX TO BE APPLIED (g/m ²)	COMPRESSIVE STRENGTH (Mpa)	HEAT RADIATION PERFORMANCE	EVALUATION	
EMBODIMENT	1	40	2.5	3.9	103	○
	2	50	3	4.5	105	◎
	3	60	4.2	4.6	104	◎
	4	70	5.8	4.6	104	○
COMPARATIVE EXAMPLE	1	35	1.8	2.8	98	X
	2	75	6.5	4.7	100	△

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FIG.5A

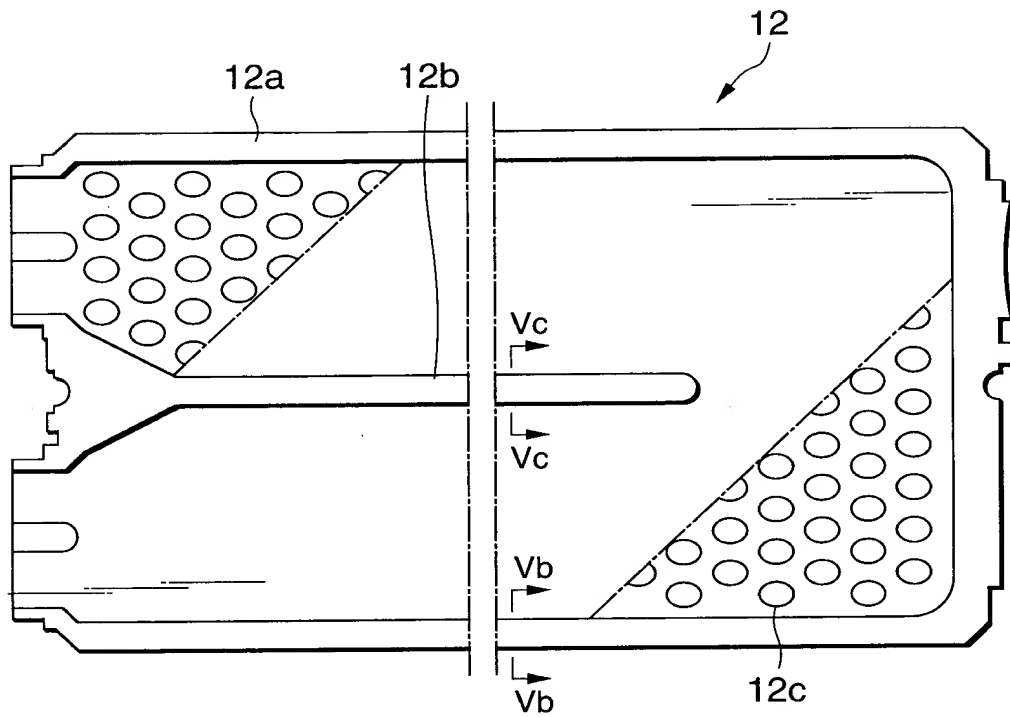


FIG.5B

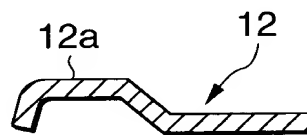
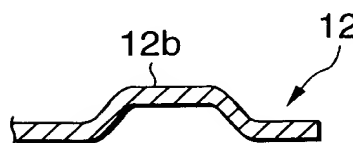
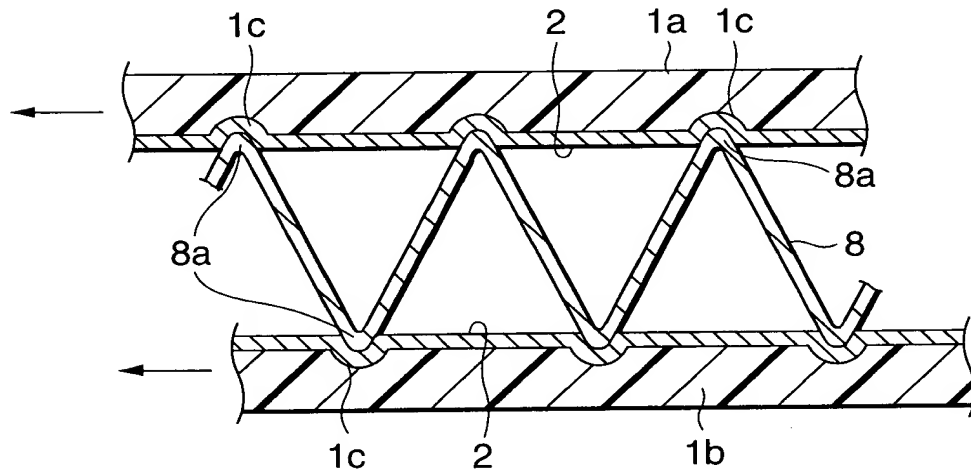


FIG.5C



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FIG.6



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FIG.7A

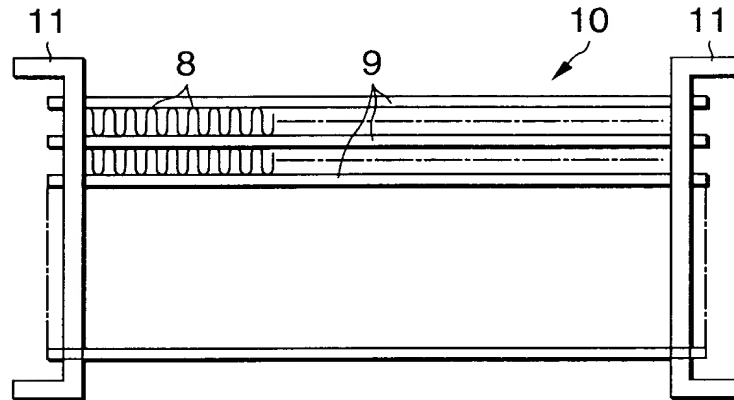
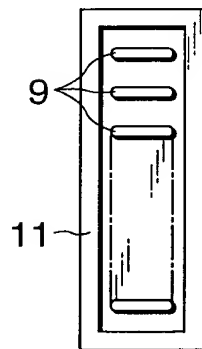
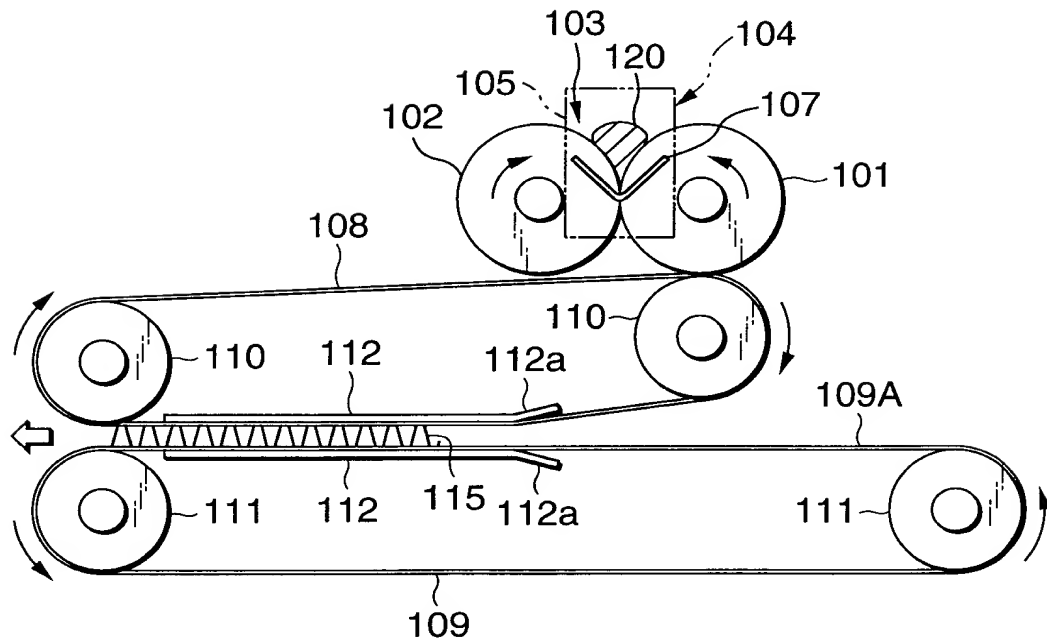


FIG.7B



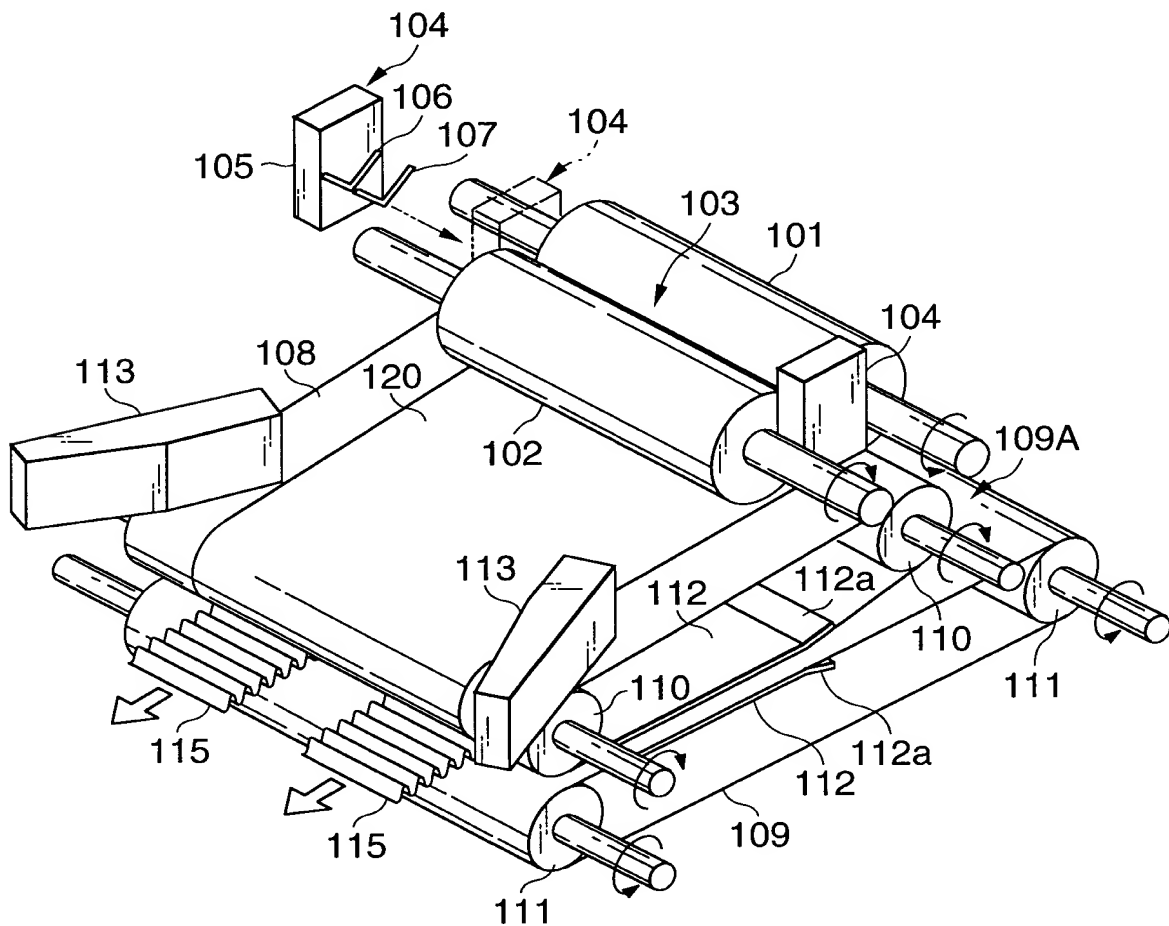
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FIG.8



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FIG.9



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FIG.10

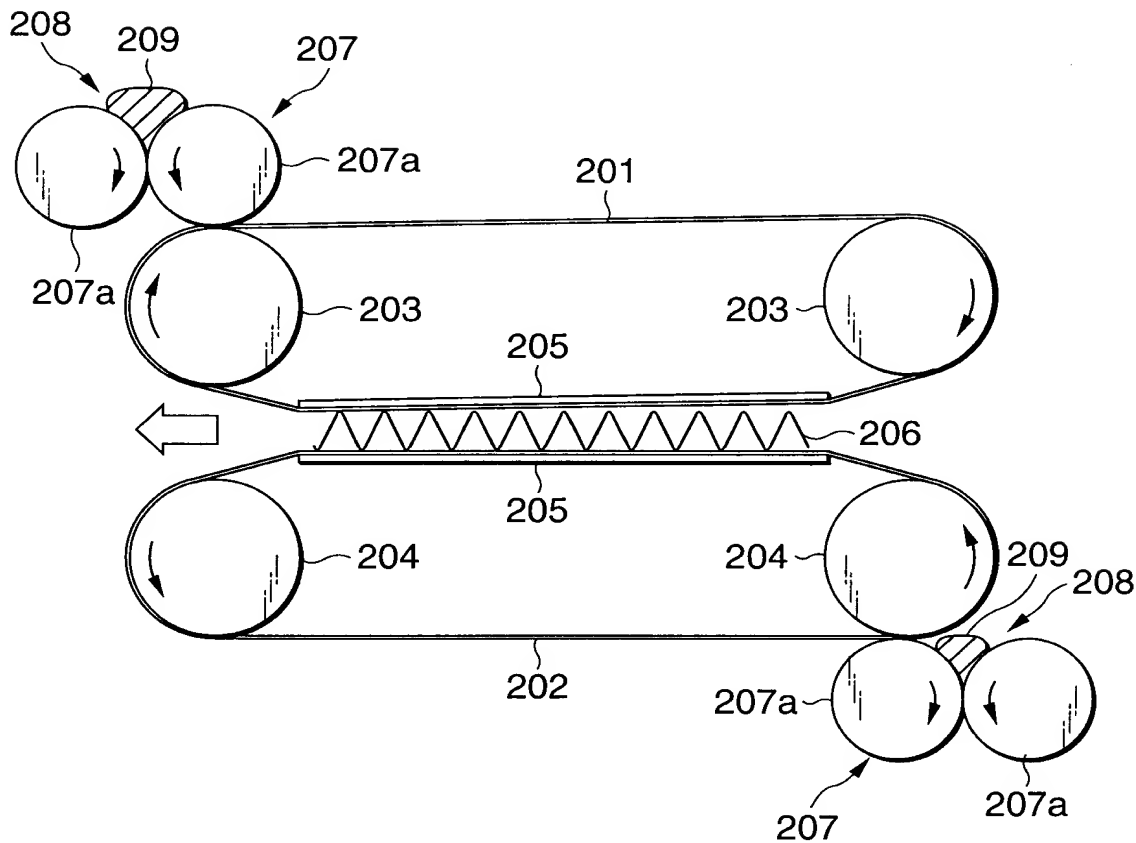


FIG.11

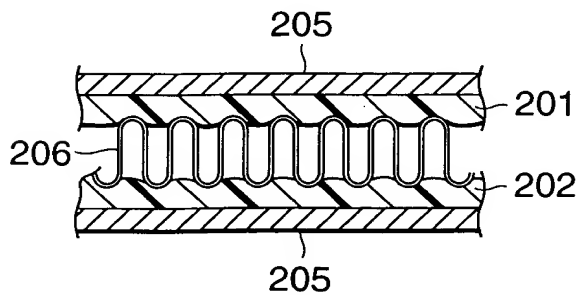


FIG.12A

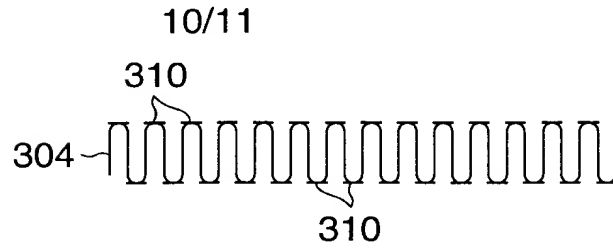


FIG.12B

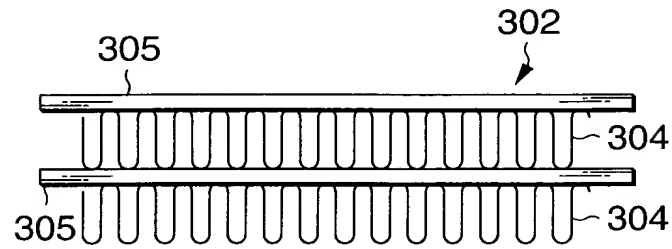


FIG.12C

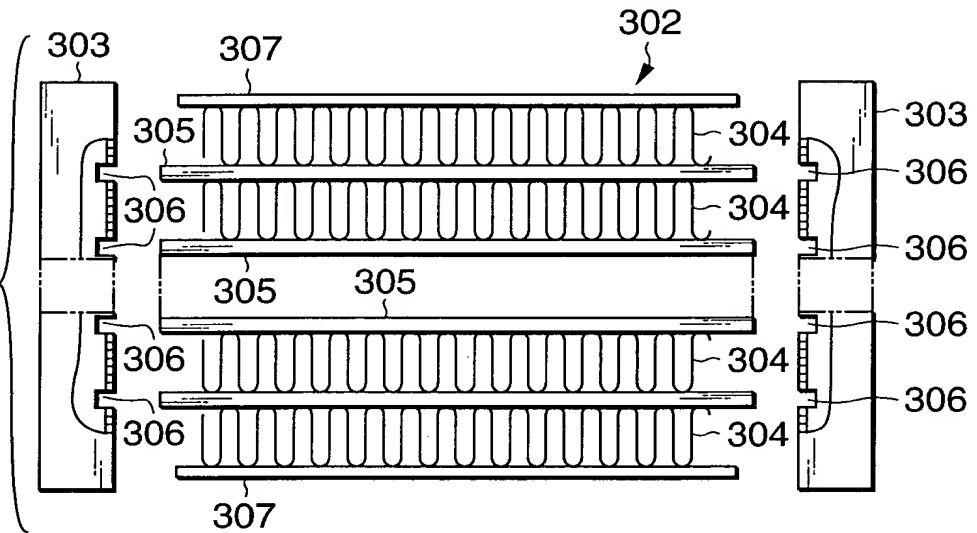


FIG.12D

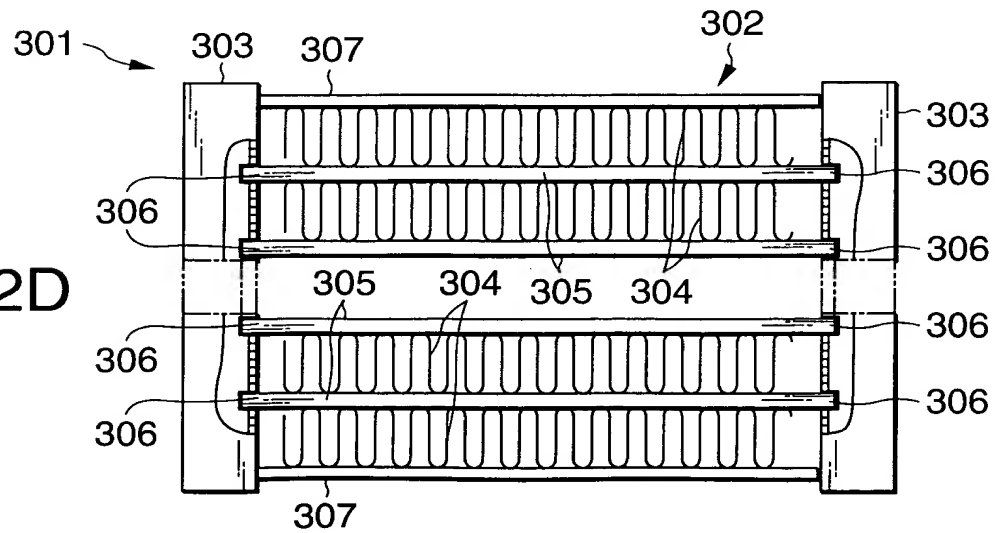


FIG.13

